



Number
16-38-1
Description
Primamelt®

Type of Adhesive: Hot Melt Adhesive
Field of Application: Pressure Sensitive > Labeling

Typical Technical Data:

Viscosity:	22,500 cPs at 275° F Brookfield 13,000 cPs at 300°F 7,900 cPs at 325°F 5,500 cPs at 350°F
Color:	Caramel
Solids:	100%
Ring & Ball Softening Point:	83° +/- 5
Application Temperature:	300°F to 350°F

Properties:

Primamelt® 16-38-1 is low viscosity pressure sensitive label hot melt adhesive, used for a wide range of temperature applications. It has high tack at low temperatures, excellent bleed through resistance, very aggressive tack and excellent die-cut ability. The most common methods of application are roll coating, slot-die coating and swirl spraying.

Handling and Application:

To avoid accidental contamination, keep container covered as soon as sufficient hot melt has been removed for use.

Precautions:

No health hazards are expected with this product in its solid form. Once melted, it is like any hot liquid in that it can produce severe burns. Care should be taken to avoid getting the hot liquid adhesive on the skin. If this occurs, flush the affected area with large amounts of cold water. Do not try to remove the solidified hot melt. Seek Medical Attention immediately. Please refer to the Material Safety Data Sheet for further information.

Storage Conditions:

Do not store in high temperatures.

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