



TECHNOMELT® 277A

Hot Melt Adhesive

May 2010

Formerly Known as INSTANT-LOK® 34-277A

TYPE:

Hot Melt Adhesive

PHYSICAL PROPERTIES:

Appearance: Light yellow

Solids: 100%

Viscosity: Approx. 780 cps @ 350 °F
Approx. 1200 cps @ 325°F
Approx. 2000 cps @ 300°F
Approx. 3800 cps @ 275°F

Lbs./Gallon: Approx. 8.9

Softening Point: Approx. 190°F

Form: Pellet

SUGGESTED USES:

Fast setting product, with excellent moisture activation for remoistenable applications. May be used for front seal envelope applications.

OPERATING CONDITIONS:

Running temperature range: 275°F-325 °F(135-161°C)
Premelt temperature range: 275°F(135°C). Can be used on hot melt roll and nozzle applicators.

PRECAUTIONS:

Material is applied hot - appropriate clothing and eye protection should be used. Use with adequate ventilation to remove any hot melt fumes or vapors that are generated. Keep containers and premelters covered to avoid contamination. Rotate stock - first in, first out. Do not mix with other adhesives.

PACKAGE:

95 lb. poly drum

Note

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