



TECHNOMELT Q™ 1241

Hot Melt Adhesive

March 2010

Formerly Known as PRIMAMELT® 41-24-1

TYPE OF ADHESIVE:
Hot Melt Adhesive

STORAGE CONDITIONS:
Do not store in high temperatures.

FIELD OF APPLICATION:
Pressure Sensitive

Note
The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing, **Henkel Corporation specifically disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits.** The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under any Henkel Corporation patents that may cover such processes or compositions. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide. This product may be covered by one or more United States or foreign patents or patent applications.

TYPICAL TECHNICAL DATA:

Viscosity:	2000 cPs at 350°F Brookfield
Color:	Light Yellow to Clear
Solids:	100%
Ring & Ball Softening Point:	101°C +/-5
Application Temperature:	325° to 375°
Odor:	Mild

PROPERTIES:
Technomelt Q™ 1241 is a low viscosity pressure sensitive hot melt adhesive used for a wide range of applications. It has excellent cold temperature adhesion to polyethylene, as well as many other substrates. It has high tack at low temperatures, excellent bleed through resistance and very aggressive tack.

HANDLING AND APPLICATION:
To avoid accidental contamination, keep container covered as soon as sufficient hot melt has been removed for use. The most common methods of application are roll coating, slot-die coating and swirl spraying.

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PRECAUTIONS:
No health hazards are expected with this product in its solid form. Once melted, it is like any hot liquid in that it can produce severe burns. Care should be taken to avoid getting the hot liquid adhesive on the skin. If this occurs, flush the affected area with large amounts of cold water. Do not try to remove the solidified hot melt. Seek Medical Attention immediately. Please refer to the Material Safety Data Sheet for further information.

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