



TECHNOMELT Q™ 638

Hot Melt Adhesive

May 2010

Formerly Known as PRIMAMELT ®37-638

TYPE OF ADHESIVE:

Hot Melt Adhesive

FIELD OF APPLICATION:

Pressure Sensitive

TYPICAL TECHNICAL DATA:

Viscosity: 1800 cPs at 350°F Brookfield

Color: Light Yellow

Solids: 100%

Ring & Ball Softening Pt: 80°C +/-5

Application Temperature: 300° to 350°

Odor: Mild

PROPERTIES:

Technomelt Q 638 is a pressure sensitive hot melt adhesive for wheel and extrusion applications where a nonpermanent (fugitive) bond is required. It has a very long open time, low tack and low peel.

HANDLING AND APPLICATION:

To avoid accidental contamination, keep container covered as soon as sufficient hot melt has been removed for use. The most common methods of application are roll coating, slot-die coating and swirl spraying.

PRECAUTIONS:

No health hazards are expected with this product in its solid form. Once melted, it is like any hot liquid in that it can produce severe burns. Care should be taken to avoid getting the hot liquid adhesive on the skin. If this occurs, flush the affected area with large amounts of cold water. Do not try to remove the solidified hot melt. Seek Medical Attention immediately. Please refer to the Material Safety Data Sheet for further information.

STORAGE CONDITIONS:

Do not store in high temperatures.

Note

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