

R-219

Remoistenable Hot Melt Adhesive
Specifications - September 18, 2001

1) Viscosity - Brookfield Thermosel Unit #21 spindle at 10 rpm

<u>Temperature</u>	<u>Viscosity in cps</u>
250°F	4500
275°F	2200
300°F	1375

2) Viscosity - after 24 hours at 275°F in Thermosel Unit - 2400cps

3) Appearance - light tan/brown - no foreign material

4) Remoistening time - 1-2 seconds

5) Open time - .001" film cast at 300°F - 1 second

6) Time till fiber tear - 40 seconds ± 5

7) Adhesion after 24 hours - 1 mil film - 100% fiber tear